



SKID HOE

OPERATORS & PARTS MANUAL

THANK YOU

Congratulations on the purchase of your new DIGGA Skid Hoe! This product was carefully designed and manufactured to give you years of dependable service. Only minor maintenance (such as visual checking) is required to keep it in top working condition. Be sure to observe all safety precautions and maintenance procedures as described in this manual.

Optional Extras are available for special applications or extreme conditions: these are noted throughout the manual.

Contact your DIGGA dealer for any further information pertaining to this product or for further information on other products available in the DIGGA range.

ABOUT THIS MANUAL

This manual has been designed to help you do a better, safer job.

Read this manual carefully and become familiar with its contents.

Remember; never let anyone operate this unit without reading the "Safety Precautions" and "Operating Instructions" sections of this manual. Unless noted otherwise, right and left sides are determined from the position of the operator when behind the product facing forward.

DIGGA 
www.digga.com

Model

Serial No.

Flow (max)

 LPM

Pressure (max)

 BAR

Weight

G.F:

Build Date:

SAFETY ALERT SYMBOL



This is the "Safety Alert Symbol" used by this industry. This symbol is used to warn of possible injury. Be sure to read all warnings carefully. They are included for your safety and for the safety of others working with you.

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3 SERVICE AND PREPARATION

All service and warranty must be performed by an authorised DIGGA service agent. Contact your local Digga dealer for details. To facilitate warranty or service, record the model and serial number of your unit in the space provided on this page. This information may be obtained from the identification plate located on the product.

MODEL _____

SERIAL NUMBER _____

DATE PURCHASED _____

The parts department needs this information to insure accurate parts can be sent to the authorised service agent.

IMPORTANT: WHEN SERVICING OR ASSEMBLING YOUR PRODUCT, REMEMBER TO USE ONLY GENUINE DIGGA REPLACEMENT PARTS. SUBSTITUTE PARTS MAY NOT MEET THE STANDARDS REQUIRED FOR SAFE, DEPENDABLE OPERATION. USE OF NON GENUINE DIGGA PARTS WILL VOID WARRANTY AND DIGGA WILL ACCEPT NO LIABILITY WHAT SO EVER FOR CONSEQUENTIAL OR SPECIAL DAMAGES.

4 SAFETY PRECAUTIONS - GENERAL INFORMATION

TAKE NOTE! THIS SAFETY ALERT SYMBOL FOUND THROUGHOUT THIS MANUAL IS USED TO CALL YOUR ATTENTION TO INSTRUCTIONS INVOLVING YOUR PERSONAL SAFETY OR OTHERS. FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN INJURY OR DEATH.

THIS SYMBOL MEANS:



**ATTENTION!
BECOME ALERT!
YOUR SAFETY IS INVOLVED!**

SIGNAL WORDS: Note the use of signal words DANGER, WARNING, and CAUTION with the safety messages. The appropriate signal word for each has been selected using the following guidelines:

DANGER: Indicates an imminently hazardous situation, which if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations, **typically for machine components which, for functional purposes, cannot be guarded.**

WARNING: Indicates a potentially hazardous situation, which if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.

CAUTION: Indicates a potentially hazardous situation, which if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

This section is composed of various warnings and safety tips. **Read and learn all the information in this section before you attempt to use your attachment.** Also read your vehicle owner's manual before using your equipment. This knowledge will help you operate your unit safely. **Do not take this information lightly, it is presented for your benefit and for the benefit of others working around you.** The "Safety Alert Symbol"  will be used throughout this manual. It will appear with the word **DANGER, WARNING, or CAUTION,** and a safety message pertaining to the specific topic being covered. Take the time to read these messages as you come across them.

TO THE OPERATOR

The primary responsibility for safety with this equipment falls to the operator. Make sure that the equipment is operated only by trained individuals that have read and understand this manual. Don't hurry the learning process or take the unit for granted. It is the skill, care, common sense, and good judgement of the operator that will determine how efficiently and safely the job is performed. Know your equipment before you start. Know its capabilities and how to operate all the controls. Visually inspect your equipment before you start, ensure correct assembly and installation of the attachment and never operate equipment that is not in proper working order. Practice the operation of your new attachment and become familiar with the controls and the way it handles on your machine. If there is any portion of this manual or function you do not understand, contact your local authorized dealer or the manufacturer.

4 SAFETY PRECAUTIONS - GENERAL INFORMATION

1. Never operate the Skid Hoe without first reading and understanding the **entire** operator's manual.
2. **Do not paint over**, remove or deface any safety signs or warning decals on your equipment.
3. **Follow all safety decals**. Keep them clean and replace them if they become worn, damaged or illegible.
4. Know your equipment inside and out. Know how to operate all controls and know emergency shut down procedures
5. **Keep all stepping surfaces, pedals, and controls free from dirt, grease and oil**. Keep equipment clean to help avoid injury from slipping or falling when getting on or off equipment
6. Operate the attachment only in daylight or sufficient artificial light.
7. Always carry loads close to the ground. Do not step off platform with load raised.
8. **Turn off engine before performing maintenance**. All maintenance can be performed with the machine arms lowered. If lift arms must be left raised for any reason, use a positive lift arm lock to secure the arms in place. Serious damage or personal injury could result from lift arms accidentally lowering.
9. **To avoid overturning the machine. Reduce speed when driving over rough terrain**, on a slope, or turning.
10. **Check your work area and know where all utility lines are**. Avoid hitting underground or overhead electrical wires, cables, pipes, fence posts, gas lines, etc.
11. **Never operate equipment while under the influence of alcohol, prescription drugs or any other form of illegal recreational drugs which could inhibit physical and/or mental capacity.**
12. Do not exceed recommended safe operating load of machine, as machine may become unstable resulting in loss of control.
13. **Slow down before turning**. Sharp turns on any terrain may cause loss of control.
14. **Always lower the loader arms to the ground**, shut off the engine and remove the key before getting off the unit. v
15. Operators, helpers, and other personnel working near the equipment must wear steel-toe safety shoes, safety glasses, and hard hats as a minimum. Hearing protection, respirators, and personnel protective clothing will be specified in the site-specific Health and Safety Plan.
16. Do not smoke when refuelling. Allow room in the gas tank for expansion. Wipe up any spilt fuel. Secure cap tightly when done.
17. Be alert to others in the work area. Be sure others know when and where you will be working. Make sure no one is behind equipment or within 6 metres of it operating.
18. Loose fitting clothing, long hair, jewellery and equipment which might become entangled in moving equipment are prohibited while working near the Skid Hoe.
19. The equipment must be shut down and properly locked-out and tagged before repairs or maintenance is performed. Only properly trained and qualified individuals are permitted to perform repairs and maintenance.
20. Site workers shall not be allowed on the attachment while it is in operation
21. Machinery must be shut down and the key removed before being left unattended.

4 SAFETY PRECAUTIONS - GENERAL INFORMATION

22. Controls must be engaged slowly until hydraulic fluids and the unit are up to operating temperature. This is critical during cold weather. Impact or shock loading of the Unit is prohibited.
23. The Skid Hoe shall be used only for its designed intent and shall not be loaded beyond its rated capacity. Overloading or exceeding the manufacturers specifications will void all warranty.
24. Sharp braking or hoisting is prohibited.
25. Riding the attachment is prohibited.
26. Only authorized, properly trained workers will be permitted to operate the Skid Hoe.
All unnecessary personnel will stand clear while it is in operation.
27. The operator shall verbally alert site workers and visually ensure all site workers are clear from dangerous parts of equipment before starting or engaging equipment.
28. Digging/Trenching operations must be stopped in the event of local thunderstorm, or lightning activity. During operation, weather conditions shall be monitored: operations shall cease during electrical storms or when electrical storms are imminent.
29. Open holes / trenches must be capped and flagged.

5 SAFETY - WORKING WITH THE ATTACHMENT

WHEN DEALING WITH HYDRAULICS DURING ANY TYPE OF ASSEMBLY, OPERATION, MAINTENANCE, OR OTHER WORK ON OR NEAR THIS PRODUCT



- Hydraulic fluid under pressure can penetrate the skin and cause serious injury or death. Hydraulic leaks under pressure may not be visible!
- If any fluid penetrates the skin, GET IMMEDIATE MEDICAL ATTENTION!!
- Wear safety glasses, protective clothing, and use a sound piece of cardboard or wood when searching for hydraulic leaks. DO NOT USE YOUR HANDS!
- Before connecting or disconnecting hydraulic hoses, read your tractor or power unit's operator's manual for detailed instructions on connecting and disconnecting hydraulic attachments.
- Make certain that all parts meet the specifications for this product when installing or replacing hydraulic hoses or fittings.
- After connecting hydraulic lines:
 - Slowly and carefully raise the loader and cycle the rollback / dump cylinders to check hose clearances and to check for any interference.
 - Operate the hydraulics on this product to check hose clearances and to check for any interference.
 - Make certain that the hoses cannot interfere with or actuate the quick-attach mechanism.
 - Make certain that hoses will not be pinched, or get tangled, in any equipment.

5 SAFETY - WORKING WITH THE ATTACHMENT

- Do not lock the auxiliary hydraulics of your power unit in the “ON” position.
- Refer to your power unit’s operator’s manual and this manual for procedures and intervals, then inspect and maintain the entire hydraulic system to insure that the fluid remains clean, that all devices function properly, and that there are no fluid leaks.

WHEN MOUNTING THIS PRODUCT TO YOUR SKID STEER LOADER

- Refer to the operator’s manuals of your loader, and your quick-attach for special or detailed mounting instructions.
- This product should fit onto the quick-attach Frame.
- If this product does not fit properly, contact your Digga Dealer before operating.
- Never place any part of your body into the mounting plate or 3-point hitch or loader holes. A slight movement of the power unit or this product could cause serious injury.



ENSURE LOCKING PINS ON YOUR QUICK ATTACH ARE FULLY ENGAGED

BEFORE EACH USE, THOROUGHLY INSPECT THIS PRODUCT AND

- Make certain that all safety signs are in place and legible. Refer to the safety sign page in this manual for the placement of safety signs for this product.
- Replace all damaged or excessively worn parts and hardware only with genuine Digga parts or with properly rated fasteners, hydraulic hoses, or fittings.
- Make certain that all locking pins, latches, and connection devices are properly installed and secured.
- Make certain that all protective guards, canopies, doors, etc., are in place and secure.

5 SAFETY - WORKING WITH THE ATTACHMENT

WHEN OPERATING THIS PRODUCT IN ACCORDANCE WITH DESIGN INTENTIONS

- Contact utility companies 'DIAL 1100' before digging. Know your digging area! Avoid hitting under ground cables and pipes, over head wires, and other hazards.
- Do not drive near the trench. Always back away from the trench before turning.
- Never use Skid Hoe on a Loader that is not equipped with a cab or ROPES, and operator restraints (seat belts or equivalent devices).
- Do not use the Skid Hoe to dislodge overhead objects. Objects could fall and cause injury.
- Do not attach any other attachment or device to the Skid Hoe.
- Be careful when raising loaded bucket. Objects could fall from bucket toward bystanders or operator.
- Know your loader's safe operating weight limit, and the weight of loaded attachment.
- Never dig close to loader's wheels or under the loader; this can cause a cave in and vehicle overturn.
- Always dump loaded bucket on uphill side of Skid Hoe to minimize possibility of upset.
- Use caution when working close to fences and ditches, or on uneven ground.

WHEN ADJUSTING, SERVICING OR REPAIRING THIS PRODUCT

- Make no modifications to your Skid Hoe.
- When making repairs, use only genuine Digga parts or, for fasteners, hydraulic hoses, or hydraulic fittings, use only properly rated parts.
- Replacement parts, for parts with safety signs attached, must also have safety signs attached.

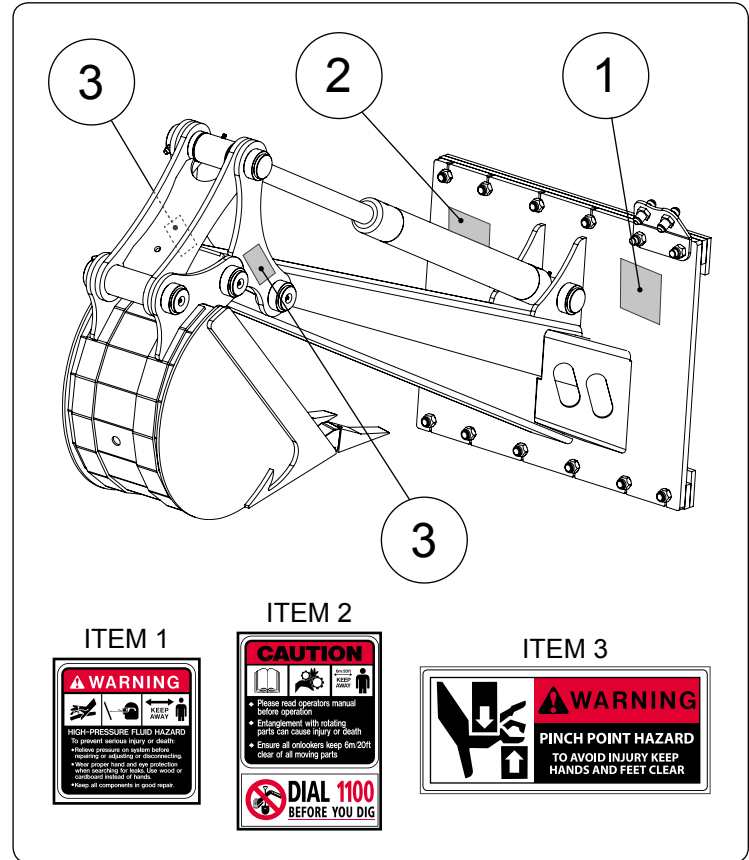
For additional safety information please see Risk Management booklet. To obtain a copy contact Digga Head Office on 07 3807 3330

PLACEMENT OR REPLACEMENT OF SAFETY SIGNS

1. Clean the area of application with non-flammable solvent, then wash the same area with soap and water.
2. Allow the surface to fully dry.
3. Remove the backing from the safety sign, exposing the adhesive surface.
4. Apply the safety sign to the position shown in the diagram above and smooth out any bubbles.

INSTRUCTIONS

- Keep all safety signs clean and legible.
- Replace all missing, illegible, or damaged safety signs.
- Replacement parts for parts with safety signs attached must also have safety signs attached.
- Safety signs are available from your dealer or from Digga Australia.



8 INSTALLATION AND OPERATING INSTRUCTIONS

The DIGGA Skid Hoe receives its power from the Parent Machine through the Auxiliary Valve circuit with Quick Release Couplers normally located on the machine arms near the front. Attaching points on the Skid Hoe are the same as the bucket attaching points on your machine. Hook up hoses to Auxiliary Hydraulics.

Engine must be shut off. Pressure may need to be released

Ensure your machines flow and pressures do not exceed the maximum rated flow and pressures of the Skid Hoe (Refer To Page 3). Max. Flow and Pressure ratings are stated on your Skid Hoe serial tag. It is the responsibility of the operator to ensure the unit's maximum rated flow & pressure are never exceeded.

Exceeding these ratings will void Warranty.

IF YOU ARE IN ANY DOUBT CONTACT YOUR NEAREST DIGGA DEALER FOR ASSISTANCE.



SAFETY FIRST!! READ AND UNDERSTAND THE SAFETY INSTRUCTIONS BEFORE BEGINNING ANY SKID HOE MOUNTING

SKID HOE INSTALLATION

1. Place this product on a firm, level surface that is large enough to safely accommodate this product, your Loader, and all workers involved in the mounting process.
2. Be sure all connection points are properly secured.
3. Refer to the operator's manual(s) for your Skid steer loader, and quick-attach and follow the mounting instructions contained therein.
4. Carefully raise the loader arms and cycle the tilt cylinders to check clearances and to verify that all mounting procedures have been successfully completed.
5. All Skid steer loaders **MUST** have a port relief installed on its hydraulic tilt circuit.

SKID HOE HYDRAULIC CONNECTION

1. Disconnect the hydraulic hose quick couplers from one another and attach the quick couplers to your Skid steer loader as per the instructions in your Skid steer loader operator's manual.
2. Carefully raise the loader arm and cycle the tilt cylinders to check hose clearances and to check for any interference.



NOTE: IT IS IMPORTANT TO MAKE SURE THE LOCKING MECHANISM ON YOUR QUICK ATTACH IS ENGAGED, THEREFORE LOCKING THE ATTACHMENT ONTO THE MACHINE.



DO NOT LOCK THE AUXILIARY HYDRAULICS OF YOUR SKID STEER LOADER IN THE "ON" POSITION. FAILURE TO OBEY THIS WARNING COULD RESULT IN DEATH OR SERIOUS INJURY.

9 OPERATING PROCEDURES



SAFETY FIRST!! READ AND UNDERSTAND THE SAFETY INSTRUCTIONS BEFORE BEGINNING ANY SKID HOE OPERATING



FAILURE TO OBEY THE FOLLOWING PROCEDURES COULD RESULT IN DEATH OR SERIOUS INJURY

Never lift this product:

- Above the operator's eye level OR to a height where visibility is obstructed, which ever is lower.
- Use caution when raising loaded bucket. Objects could fall from bucket toward bystanders or operator.

SKID HOE OPERATION

NOTICE: USE OF REAR COUNTERWEIGHTS IS REQUIRED!

Refer to your Skid steer loader operator's manual for safe operating limit and use of counterweights.

TO DIG:

1. Be sure the loader is on solid ground before digging or lifting any load.
2. With the loader arms partially raised and the bucket cylinder partially extended, slowly curl the dipperstick toward the loader (using the loader's tilt control). The loader arms may need to be lowered or raised and/or the bucket cylinder extended to allow the bucket to penetrate the soil.
3. As the bucket fills, extend the bucket cylinder and extend the dipper or raise the loader arms to lift the bucket clear of the hole.
4. The depth of the hole will be controlled by the amount the dipper is extended and the height of the loader arms.
 - Use extreme care when working on hillsides. Always dump loaded bucket on uphill side of Skid Hoe to minimize possibility of upset.
 - Exercise caution when working close to fences, ditches, or on uneven ground.

DO NOT:

- Dig close to the loader's wheels or under the loader; this could cause a cave-in and vehicle overturn.

TO DUMP ON GROUND:

1. With the bucket raised clear of the hole, slowly back up and pivot the loader rearward about the front wheels. This will swing the loader away from the trench, and the bucket to the side to dump.
 - Keep loads close to the ground while transporting.

TO CUT A SHALLOW TRENCH:

1. With the loader arms partially raised and the bucket cylinder partially extended, slowly curl the dipperstick toward the loader (using the loader's tilt control). The loader arms may need to be lowered or raised to allow the bucket to penetrate the soil.
2. When the bucket is positioned at the desired depth, slowly back up the loader, keeping the bucket height constant to cut a shallow amount of soil.

IMPORTANT: The tilt circuit of your power unit must be protected with a port relief; ignoring this precaution CAN result in damage to your power unit and/or this product and WILL void your Digga warranty

TO FILL A TRENCH:

1. With the loader arms partially raised, curl the dipperstick (attachment mainframe) forward with the bucket cylinder extended and the bottom of the bucket flat on the ground. The entire height of the bucket should be visible.
2. Use the loader's tilt cylinder only to raise the bucket above the material pile.
3. Pivot the loader to reach over the pile and tilt the Skid Hoe downward so the bottom of the bucket is approximately 12" below the top of the pile.
4. Pivot the loader toward the trench, using the side of the bucket to move the material into the trench. Repeat this process, lowering the bucket 6" at a time.
5. Move your power unit forward and repeat the above steps to continue filling the trench.

IMPORTANT: Make sure the portion of the trench to be driven on is full before moving forward. Moving on an unstable surface CAN result in damage to your Loader and/or this product and WILL void your Digga warranty

- Always lower the bucket to the ground, set the parking brake, stop engine, remove ignition key and wait for all moving parts to stop before leaving the operator's seat.



SAFETY FIRST!! READ AND UNDERSTAND THE SAFETY INSTRUCTIONS BEFORE BEGINNING ANY SKID HOE MAINTENANCE

BEFORE FIRST USE

- Inspect the attachment for shipping damage. If damage does exist, do not operate until the damaged parts have been replaced or repaired.

BEFORE EACH USE

- Make sure that all nuts and bolts are in place and properly tightened.
- Make sure that all other fasteners are in place and are performing their specified function.
- Make sure that all hydraulic fittings are tightened and that there are no leaks in any fittings or hoses.
- Make sure that all safety signs are in place, are clean, and are legible.
(SEE THE SAFETY SIGN SECTION)
- Replace any damaged parts and excessively worn parts.
- Grease all (5) lubrication points.

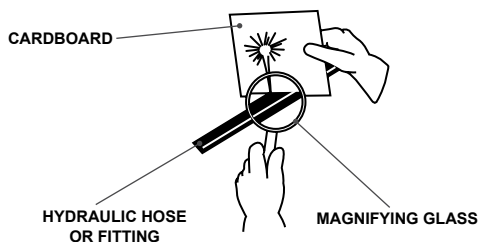
AFTER EVERY 4 HOURS OF OPERATION

- Grease all (5) lubrication points.



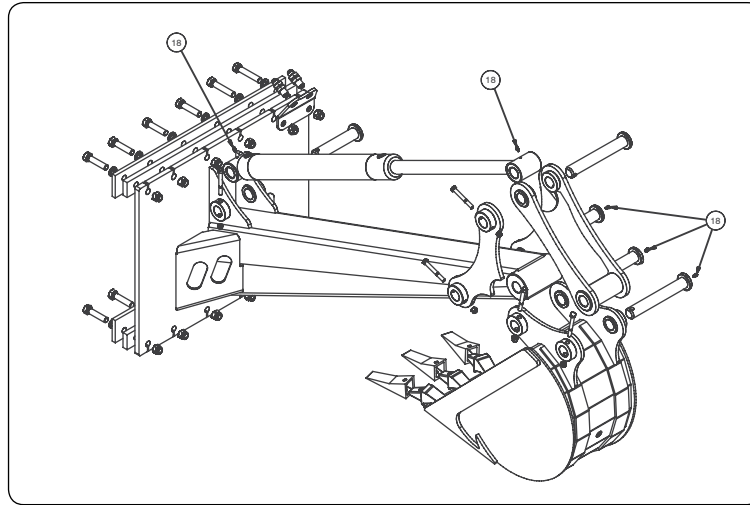
WARNING!

If injured by injected fluid, see a doctor at once. If your doctor is not familiar with this type of injury, ask him to research it immediately to determine proper treatment.



Escaping fluid under pressure can have sufficient force to penetrate the skin causing serious personal injury. Fluid escaping from a very small hole can be almost invisible. Use a piece of cardboard or wood, rather than hands to search for suspected leaks.

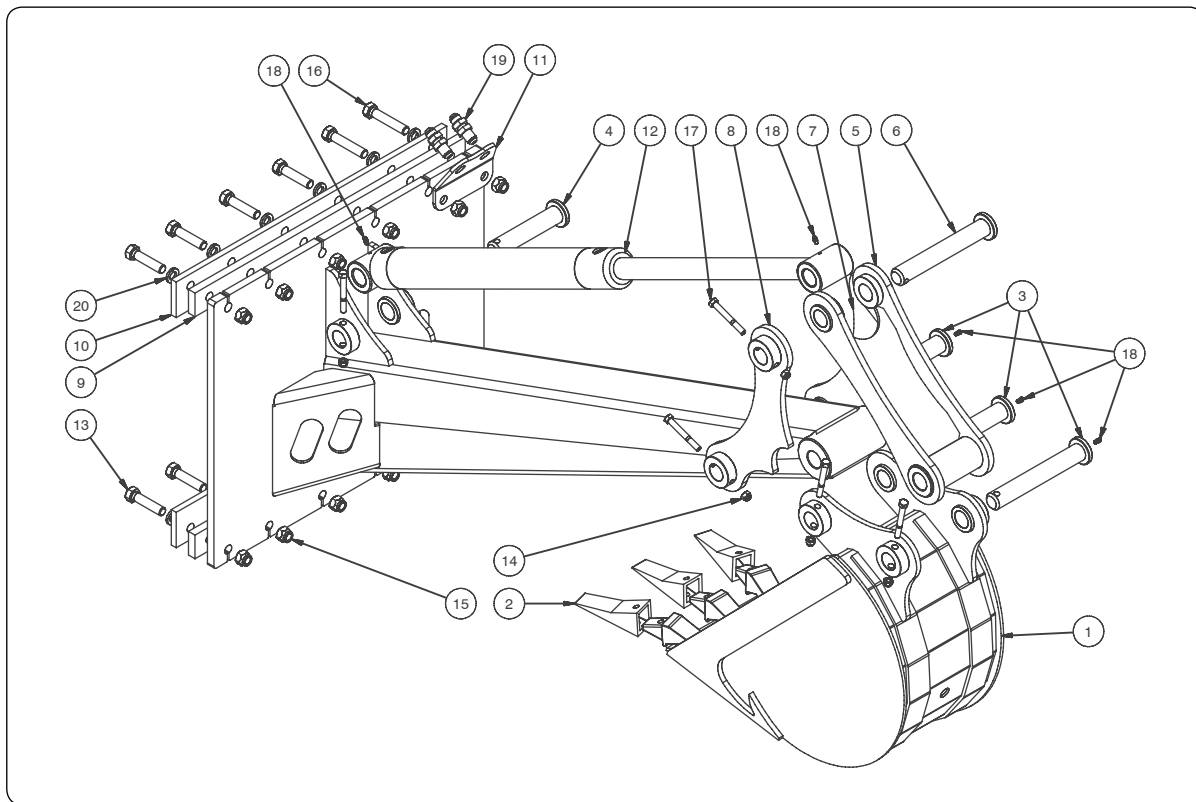
Keep unprotected body parts, such as face, eyes, and arms as far away as possible from a suspected leak. Flesh injected with hydraulic fluid may develop gangrene or other permanent disabilities.



BEFORE SERVICING THE LOADER, REMOVE THE ATTACHMENT AND MAKE CERTAIN THE LIFT ARMS ARE LOWERED TO THEIR LOWEST POSITION OR THAT THE ARMS ARE SUPPORTED BY THE MECHANICAL LOCK UP DEVICES (IF THE MACHINE IS SO EQUIPPED).

- Shut off engine, set parking brake, and relieve hydraulic pressure before connecting or disconnecting hydraulic lines. Refer to your power unit's manual for instructions on how to relieve hydraulic pressure in lines.
- Before applying pressure to the system, be sure that all connections are tight and be sure there are no damaged hoses, lines, or fittings.
- Wear safety glasses and use metal or wood or cardboard when searching for leaks. Do not use your hands.
- Steam clean the power unit before any installation is made to the hydraulic system. Remove any attachment from the power unit and position on a level surface.

12 SPARE PARTS



REFER TO TABLE 9A

TABLE 9A

REF NO.	DESCRIPTION	QTY	ORDER CODE
1	BACKHOE BUCKET - 300mm WIDE BUCKET	1	BH-000003
2	BUCKET TOOTH	3	BH-000023
3	BACKHOE COMMON - LINKAGE PIN	3	BH-000029
4	BACKHOE COMMON - CYLINDER TO FRAME PIN	1	BH-000031
5	BACKHOE LINKAGE ARM - WELDMENT	1	BH-000039
6	BACKHOE COMMON - CYLINDER TO LINKAGE PIN	1	BH-000042
7	BACKHOE PIVOT LINKAGE - RIGHT WELDMENT	1	BH-000047
8	BACKHOE PIVOT LINKAGE - LEFT WELDMENT	1	BH-000048
9	BACKHOE COMMON - FRAME SPACER PLATE	2	BH-000049
10	BACKHOE COMMON - FRAME CLAMPING BAR	2	BH-000050
11	BACKHOE COMMON - HOSE BULKHEAD NIPPLE PLATE	1	BH-000051
12	HYDRAULIC CYLINDER	1	CY-000030
13	BOLT HEX 5/8 x 2 1/2 G8 UNC ZINC PLATED	10	FA-000072
14	NUT NYLOC 3/8" ZINC PLATED	5	FA-000093
15	NUT NYLOC 5/8" ZINC PLATED	12	FA-000095
16	BOLT HEX 5/8 x 3 G8 UNC ZINC PLATED	2	FA-000205
17	BOLT HEX 3/8 X 3 G8 UNC ZINC PLATED	5	FA-000227
18	GREASE NIPPLE 1/4" UNF	5	FA-000401
19	NIPPLE BULKHEAD S10 - 1212 THREAD A 3/4 THREAD B 3/4	2	HA-000007
20	WASHER SPRING 5/8" ZINC PLATED	12	WA-000013

WARRANTY

All new Digga products are warranted to be free from defects in materials or workmanship, for a period of twelve (12) month from date of original purchase, which may cause failure under normal usage and service when used for the purpose intended.

In the event of failure within twelve (12) months from initial retail sale, lease or rental date (excluding cable, ground engaging parts such as sprockets, digging chain, bearings, teeth, tamping and demolition heads, blade cutting edges, pilot bits, auger teeth, auger heads & broom bristles), if after examination, Digga determines failure was due to defective material and/or workmanship, parts only will be repaired or replaced.

Digga may request defective product or products be returned prepaid to them for inspection at their place of business at 4 Octal Street Yatala, Queensland, or to a location specified by Digga. The warranty will be considered void if the product or any part of the product is modified or repaired in any way not expressly authorized by Digga, or if closed components are disassembled prior to return. Closed components include, but are not limited to: gearboxes, hydraulic pumps, motors, cylinders and actuators. Any goods returned to Digga by the customer under warranty or repair must have all freight charges prepaid for on the customers account.

Any claims under this warranty must be made within fifteen (15) days after the Buyer learns of the facts upon which such claim is based. All claims not made in writing and received by Digga outside the time period specified above shall be deemed waived.

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED AND THERE ARE NO WARRANTIES OF MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE. IN NO EVENT SHALL DIGGA BE LIABLE FOR CONSEQUENTIAL OR SPECIAL DAMAGE. DIGGA'S LIABILITY FOR ANY AND ALL LOSSES AND DAMAGES TO BUYER, RESULTING FROM ANY CAUSE WHATSOEVER, INCLUDING DIGGA'S NEGLIGENCE, IRRESPECTIVE OF WHETHER SUCH DEFECTS ARE DISCOVERABLE OR LATENT, SHALL IN NO EVENT EXCEED THE PURCHASE PRICE OF THE PARTICULAR PRODUCTS WITH RESPECT TO WHICH LOSSES OR DAMAGES ARE CLAIMED, OR, AT THE ELECTION OF DIGGA, THE REPAIR OR REPLACEMENT OF DEFECTIVE OR DAMAGED PRODUCTS.



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