

MINI STUMP GRINDER SHAFT SPLIT CLAMP REPLACEMENT

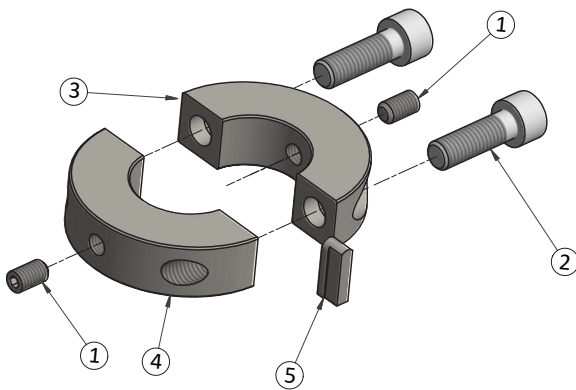
DIGGA

INSTALLATION GUIDE FOR THE REPLACEMENT OF THE SHAFT SPLIT CLAMP FOR THE DIGGA MINI STUMP GRINDER.

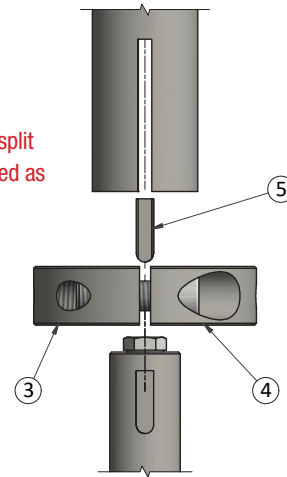
1. Remove the existing shaft split clamp and key from stump grinder machine.
2. Insert the new key into the keyway on the motor shaft of the machine and slide on the split shaft.
3. Slide the new split clamp on screwing in the two socket head cap screws with Loctite 263 (red) applied. Tighten shaft split clamp around shaft at the location of the key to a torque of 40Nm.
4. Apply Loctite 263 (red) to the two M6 grub screws and screw into place. Tighten down on to the shaft.
5. Check that all parts are secured correctly.



ITEM	QTY	DESCRIPTION
1	2	SCREW SOCKET SET M6x10 G14.9 ZP (GRUB SCREW)
2	2	HEXAGON SOCKET HEAD CAP SCREW
3	1	SHAFT SPLIT CLAMP - SEATED
4	1	SHAFT SPLIT CLAMP - THREADED
5	1	17mm X 7.05mm STEPPED KEY



NOTE
Insure key and split
clamp are aligned as
illustrated.



GENERAL SAFETY PRECAUTIONS



SAFELY MAINTAIN AND REPAIR EQUIPMENT

- Do not wear loose clothing or any accessories that can catch in moving parts. If you have long hair, cover or secure it so that it does not become entangled in the equipment.
- Work on a level surface in a well-lit area.
- Use properly grounded electrical outlets and tools.
- Use the correct tools for the job at hand. Make sure they are in good condition for the task required.
- Wear the protective equipment specified by the tool manufacturer.

SAFELY OPERATE EQUIPMENT

Do not operate equipment until you are completely trained by a qualified operator in how to use the controls, know its capabilities, dimensions, and all safety requirements. See your machine's manual for these instructions.

- Keep all step plates, grab bars, pedals, and controls free of dirt, grease, debris, and oil.
- Never allow anyone to be around the equipment when it is operating.
- Do not allow riders on the attachment or the prime mover.
- Do not operate the equipment from anywhere other than the correct operator's position.
- Never leave equipment unattended with the engine running, or with this attachment in a raised position.
- Do not alter or remove any safety feature from the prime mover or this attachment.
- Know your work site safety rules as well as traffic rules and flow. When in doubt on any safety issue, contact your supervisor or safety coordinator for an explanation.